

Date: Monday, 05/03/2007 11:52:41 AM
 User: Linda Lacelle

Process Sheet

SPLIT

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING LUG
Job Number	: 30996		
Estimate Number	: 10428	Part Number	: D32351
P.O. Number	: N/A	Drawing Number	: D3235 REV A
This Issue	: 05/03/2007 S.O. No. : N/A	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: A
First Issue	: 01/03/2007 Type : MACHINED PARTS	Material	: N/A
Previous Run	: 30050	Due Date	: 03/12/2007
Written By	: <u>J</u>	Qty:	250
Checked & Approved By	: <u>J</u>	Um:	Each
Comment	: Est A 04.04.19 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2423	Lug Extrusion
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Comment: Qty.: 0.0717 f(s)/Unit Total : 35.8575 f(s)

Lug Extrusion

D2423 extrusion

Batch: B30062

2.0	BAND SAW	BAND SAW
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Comment: Band Saw

Cut D2423 extrusion to 0.820"

Batch: 30062

3.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O BLKT 00001

Possible Supplier : Metec

Machine per Drwg D3235 Rev.A

C/L 11/03/08

100 - May 16 Signif

250

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for transit damage

C/L 5/16 100

C/L 7/6/08

250

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

QSP 19

En 07/06/29

counted

250

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Drawing Name: MOUNTING LUG

Job Number: 30996

Part Number: D32351

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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250X

Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

M-L

07/07/04

7.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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250

Comment: INSPECT WORK TO CURRENT STEP

FL

07/07/04

8.0	POWDER COATING	POWDER COATING
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250

Comment: POWDER COATING

Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3

M 104144

BR/M-L

07-07-04

9.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	---



250

Comment: INSPECT POWDER COAT

FL

07/07/04

10.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/07/06

250

11.0	QC21	FINAL INSPECTION/W/O RELEASE
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250

Comment: FINAL INSPECTION/W/O RELEASE

07/07/09

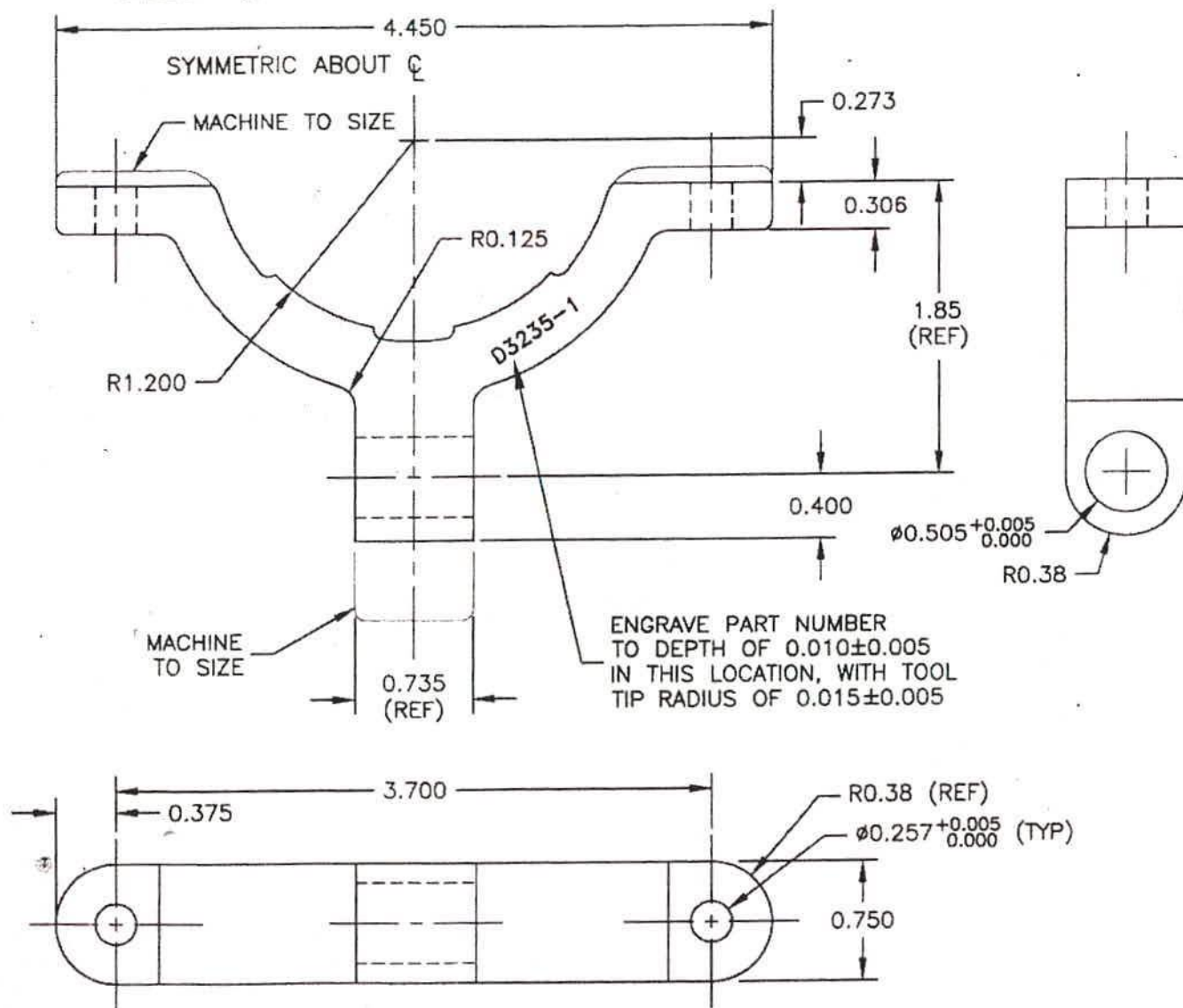
Job Completion



07-07-09

DART

DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>UP</i>	APPROVED <i>UP</i>	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
040405**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
<u>250</u>	D3235-1	Lug B30996	BLKT00001

MATERIAL: supplied by DART D2423 B30062

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Denise Robinson", is written over a horizontal line.

Denise Robinson

Vankleek Hill, June 28, 2007

